

**PUBLIC AFFAIRS OFFICER:**

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**ADDRESS:**

Rock Island Arsenal, Rock Island, IL 61299

**MISSION:**

The Quad City Cartridge Case Facility (QCCCF) is a state-of-the-art facility with deep-drawn technology that produces brass and steel cartridge cases.

**FORCE MULTIPLIER:**

The Quad City Cartridge Case Facility (QCCCF) exemplifies American industrial excellence, serving as a cutting-edge powerhouse for producing brass and steel cartridge cases with unmatched precision and quality. Using advanced deep-drawn technology, QCCCF plays a pivotal role in supporting the readiness and capability of our armed forces. This facility is more than just a production site—it represents the ingenuity, expertise, and commitment that ensure America's military remains equipped to meet the demands of modern warfare and protect our nation's freedom.

As a state-of-the-art facility, QCCCF embodies the values of innovation and efficiency that drive our national defense. Every cartridge case it produces reflects a dedication to reliability and performance, underscoring the critical importance of precision engineering in safeguarding our warfighters. For the American public, QCCCF stands as a symbol of the behind-the-scenes efforts that strengthen our military's edge and uphold our commitment to excellence. Its work ensures that the tools of freedom are ready whenever and wherever they are needed, securing the safety and strength of our nation for generations to come.

**CAPABILITIES:**

Manufacturing of brass and steel cartridge cases ranging from 40mm through 155mm.

**HISTORY:**

A deep-drawn cartridge case production capability was located at the former Riverbank Army Ammunition Plant in Riverbank, California. When RBAAP was closed through the Base Realignment and Closure Act of 2005, this capability was relocated to Rock Island Arsenal, Illinois. Prior to the movement of the facility, a stockpile of steel cartridge cases was created to mitigate potential risks associated with relocating the facility. The new facility was completed in 2011 and named the Quad City Cartridge Case Facility. From 2011-2014, the facility produced brass cartridge cases in support of DOD production requirements. Due to decreased procurements for brass cartridge cases and a surplus of steel cartridge cases, the QCCCF was laid away in 2014. The Naval Surface Warfare Center began the reactivation of QCCCF for research, development and production efforts in 2017, and as of June 2019, all equipment within the QCCCF had been reactivated. The QCCCF is a Government-Owned, Government-Operated facility.

**FACILITIES:**

The QCCCF is located at the Rock Island Arsenal. The facility occupies 170,000 square feet of space.

